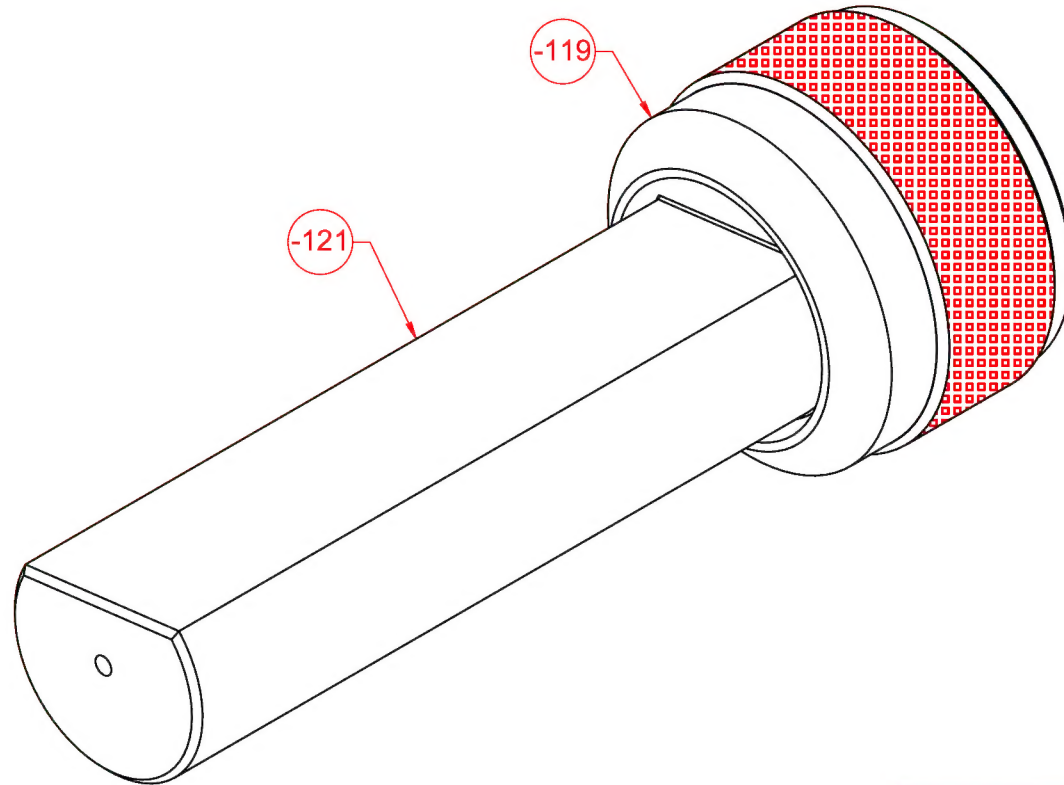


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-

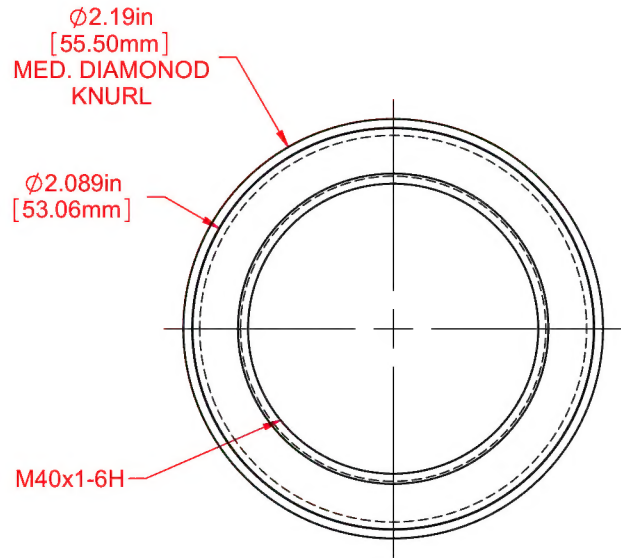


<b>RED BARN MACHINE</b>	
TITLE <b>FLAPPING STOP RETAINER ASSEMBLY</b>	
DWG NO. <b>RBW109-3130-77-117</b>	REV <b>-</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 ANGLES ± 5°	
METRIC .X ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>NTS</b>	DATE <b>10-15-10</b>
SHEET <b>1 of 3</b>	
DRAWN BY: <b>PERRITT</b>	
APPROVED	
HEAT TREAT <b>-</b>	
FINISH SPEC <b>SEE PARTS</b>	
USED ON MODEL <b>AGUSTA AW109</b>	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			RBW109-3130-77-119	1	RING NUT	4140 Q&T	Ø2-1/4 x 1-3/4	2
			RBW109-3130-77-121	1	PIN	4140 Q&T	Ø1-5/8 x 5-3/4	3
		-	-	-	-	-	-	-
		-	-	-	-	-	-	-
		-	-	-	-	-	-	-
		-	-	-	-	-	-	-
		-	-	-	-	-	-	-
	ASSY #							

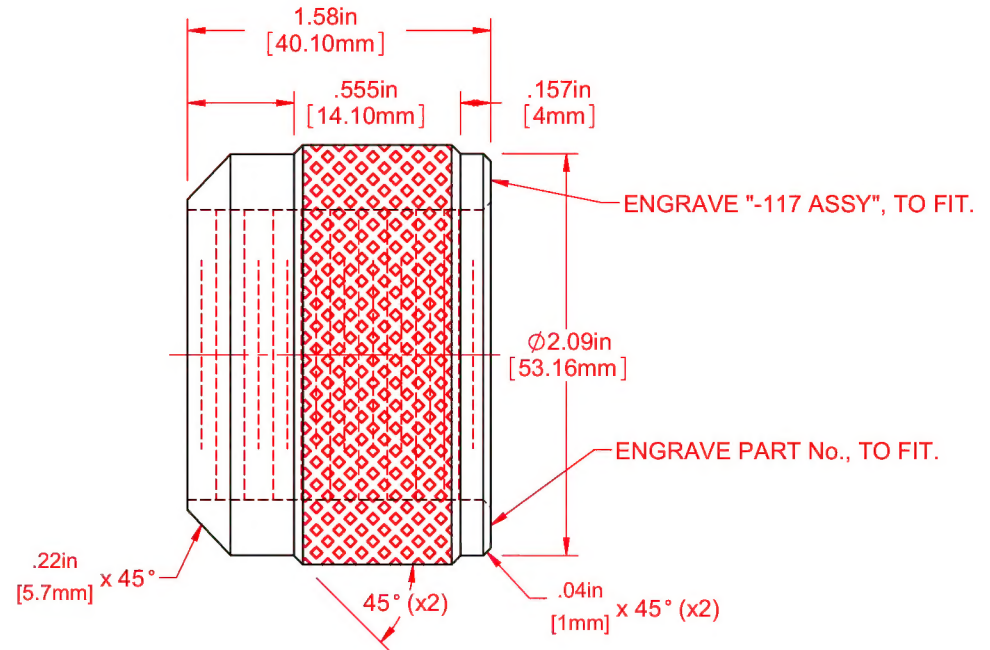
This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



-119

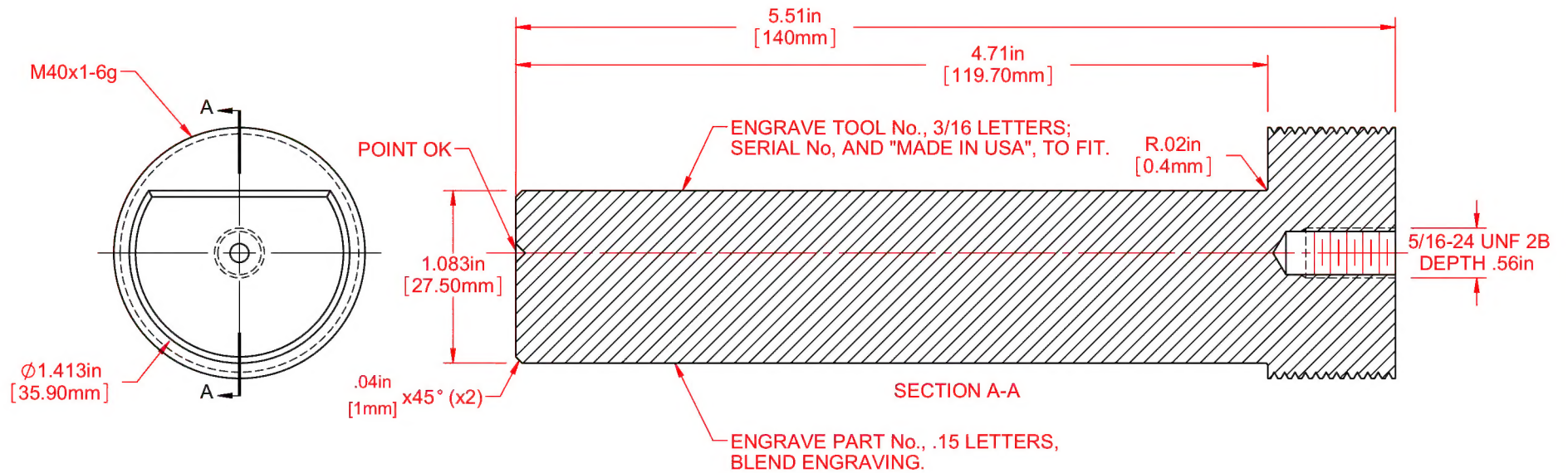
RING NUT  
CAD YELLOW PLATE  
QQ-P-416F, TYPE II, CLASS III



<b>RED BARN MACHINE</b>	
TITLE <b>FLAPPING STOP RETAINER ASSEMBLY; PARTS</b>	
DWG NO. <b>RBW109-3130-77-119</b>	REV <b>-</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC .X ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1 : 1</b>	DATE <b>10-15-10</b>
SHEET <b>2 of 3</b>	
DRAWN BY: <b>PERRITT</b>	
APPROVED	
HEAT TREAT <b>-</b>	
FINISH SPEC <b>SEE PARTS</b>	
USED ON MODEL <b>AGUSTA AW109</b>	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



-121  
PIN  
CAD YELLOW PLATE  
QQ-P-416F, TYPE II, CLASS III

<b>RED BARN MACHINE</b>	
TITLE <b>FLAPPING STOP RETAINER ASSEMBLY; PARTS</b>	
DWG NO. <b>RBW109-3130-77-121</b>	REV <b>-</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 METRIC .X ± .1mm .XX ± .01 FRACTIONS ± 1/32 ANGLES ± 5° .X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1 : 1</b>	DATE <b>10-15-10</b>
SHEET <b>3 of 3</b>	
DRAWN BY: <b>PERRITT</b>	
APPROVED	
HEAT TREAT <b>-</b>	
FINISH SPEC <b>SEE PARTS</b>	
USED ON MODEL <b>AGUSTA AW109</b>	